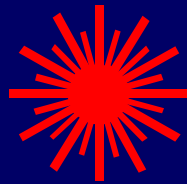


# **Laser Safety Audits Of Research Labs**



**Johnny Jones**

**Laser-Professionals Inc.**

# Planning the Audit

- ✱ Write an objective statement.
- ✱ Create a data form that meets your needs.
- ✱ Ask all personnel about training.
- ✱ Make sketches of labs; take photos.
- ✱ Train audit team?

# OPEN BEAM CONTROL MEASURES

ANSI Section 4.3.1.1

-  **Training**
-  **Beam Control**
-  **Laser Safety Eyewear**
-  **Written Procedures**
-  **Laser Controlled Area**

# **First Question for the LSO: Have Training Requirements Been Met?**

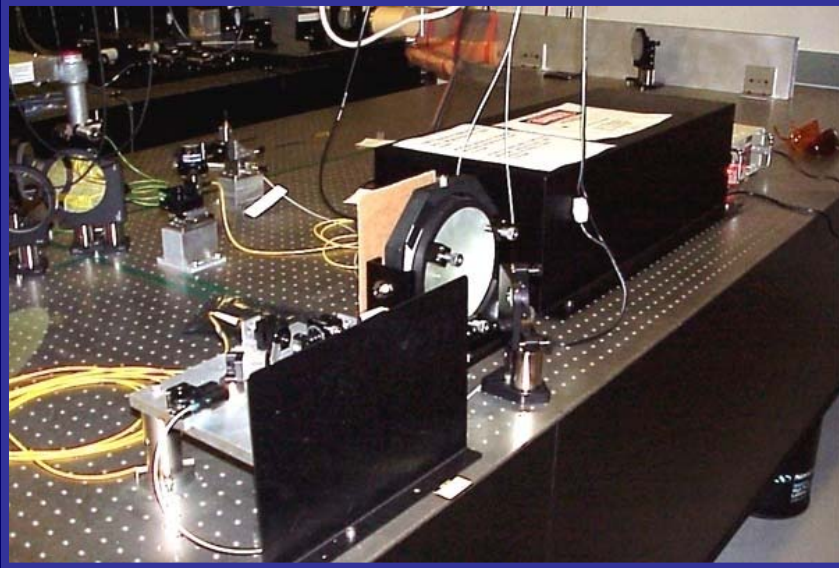
- ✱ Review Laser Safety Officer training.
- ✱ Review training records for laser personnel.
- ✱ Ask all personnel about training.



# **First Question In Every Lab: Where is the greatest hazard?**

- ✱ Ignore entryway and interlocks in the beginning.
- ✱ Ask laser personnel to explain the setup, the hazards, and the controls.
- ✱ Review Written Procedures and SOPs.
- ✱ Evaluate Beam Control.
- ✱ Ask what could go wrong?

# EXAMPLES OF GOOD BEAM CONTROL





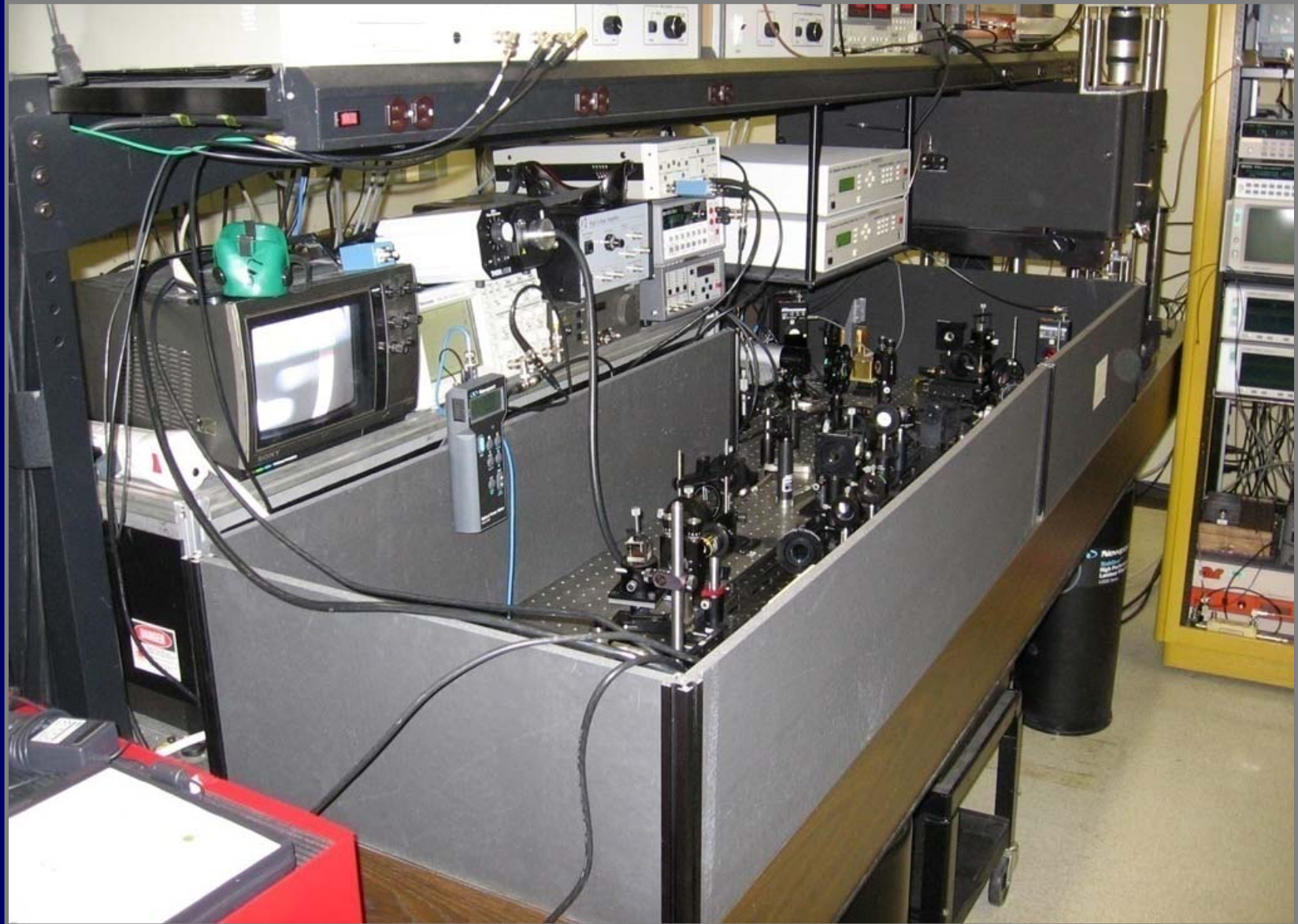


**Surround hazardous  
setups with barriers.**

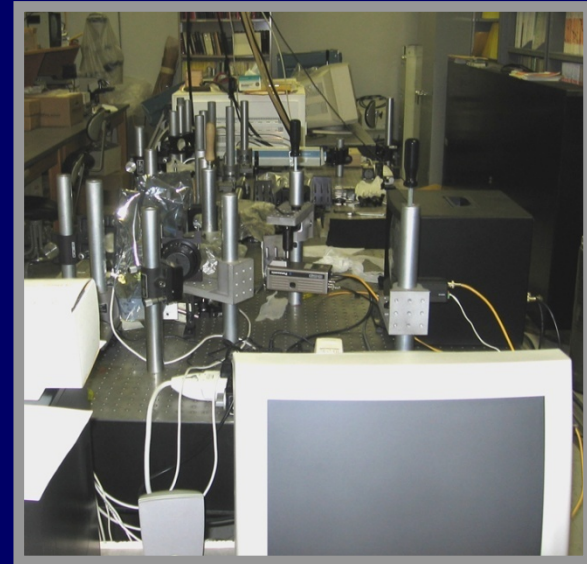
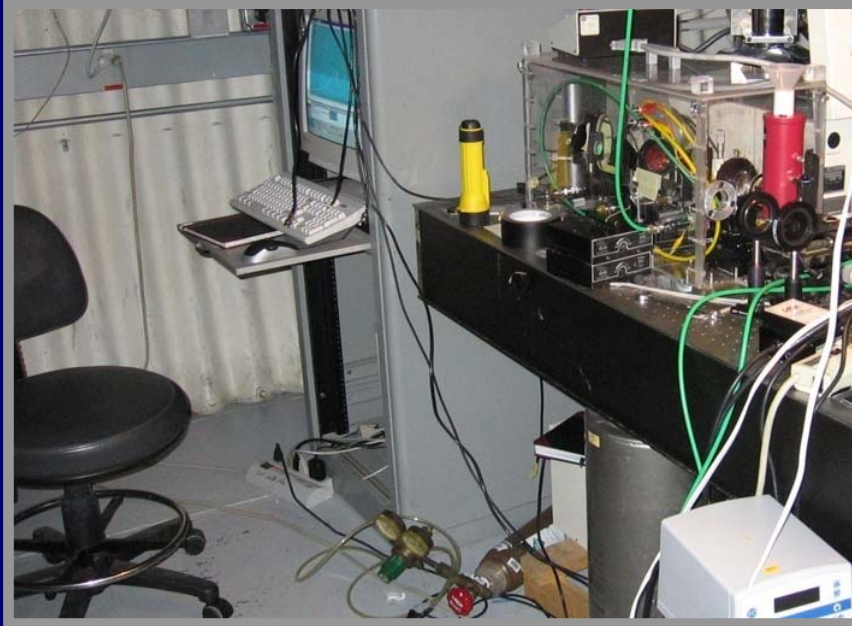
**Block all reflections as near  
their source as possible.**



# CURBS ON OPTICAL TABLE



# COMPUTERS IN RESEARCH LABS



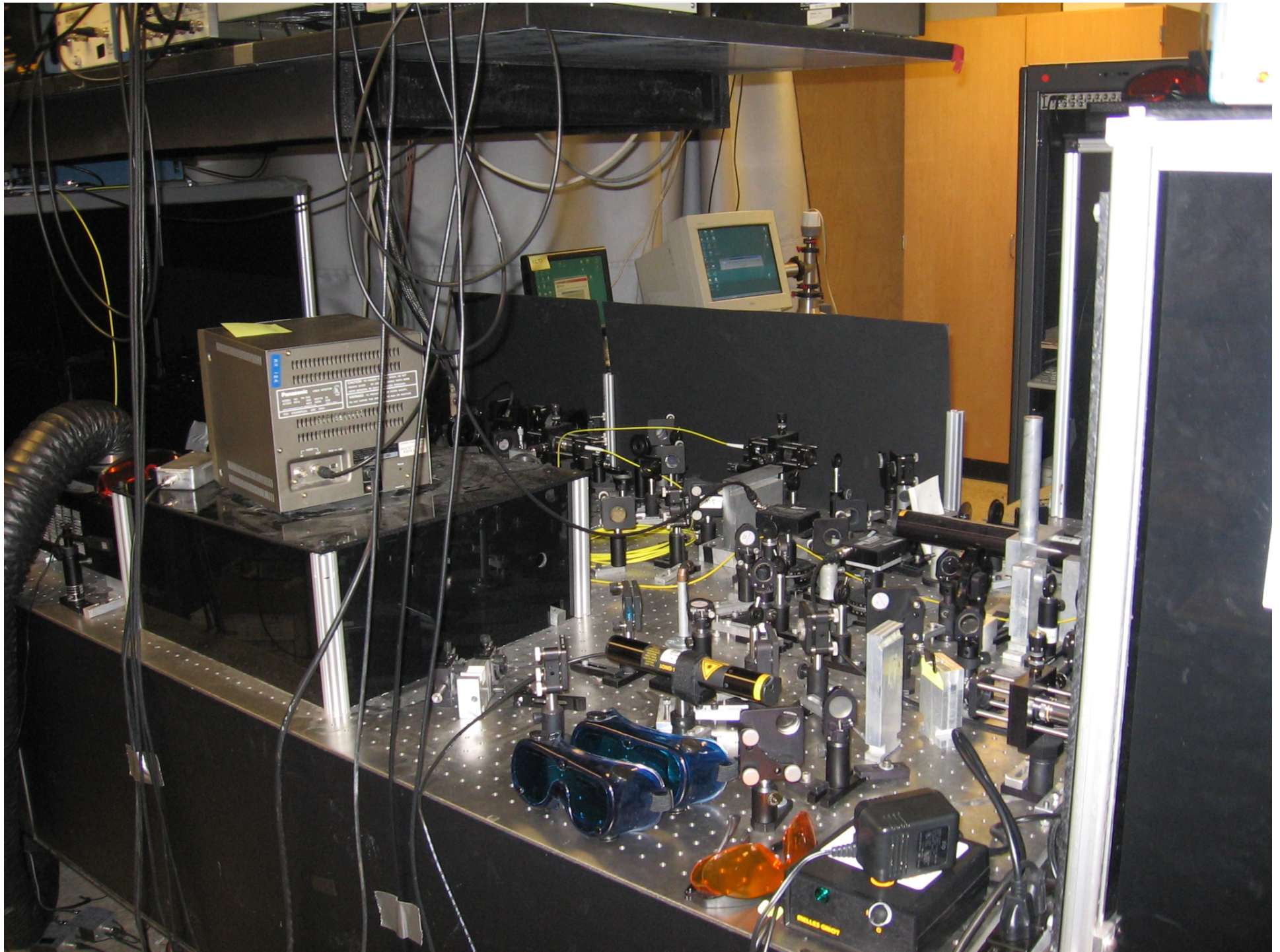
**Allowing a direct view from a computer workstation into a laser experimental setup increases the risk of eye exposure to reflected beams.**



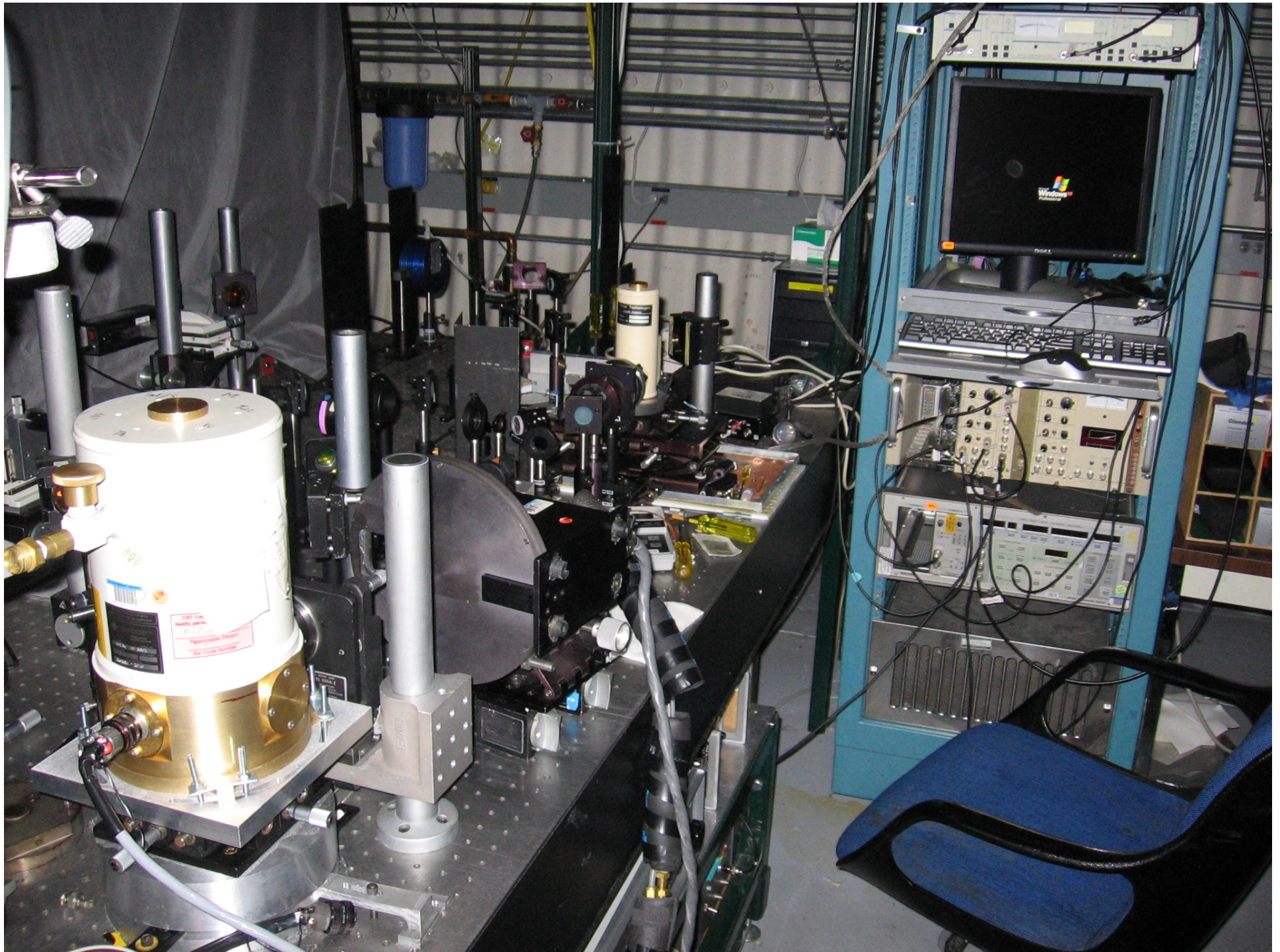




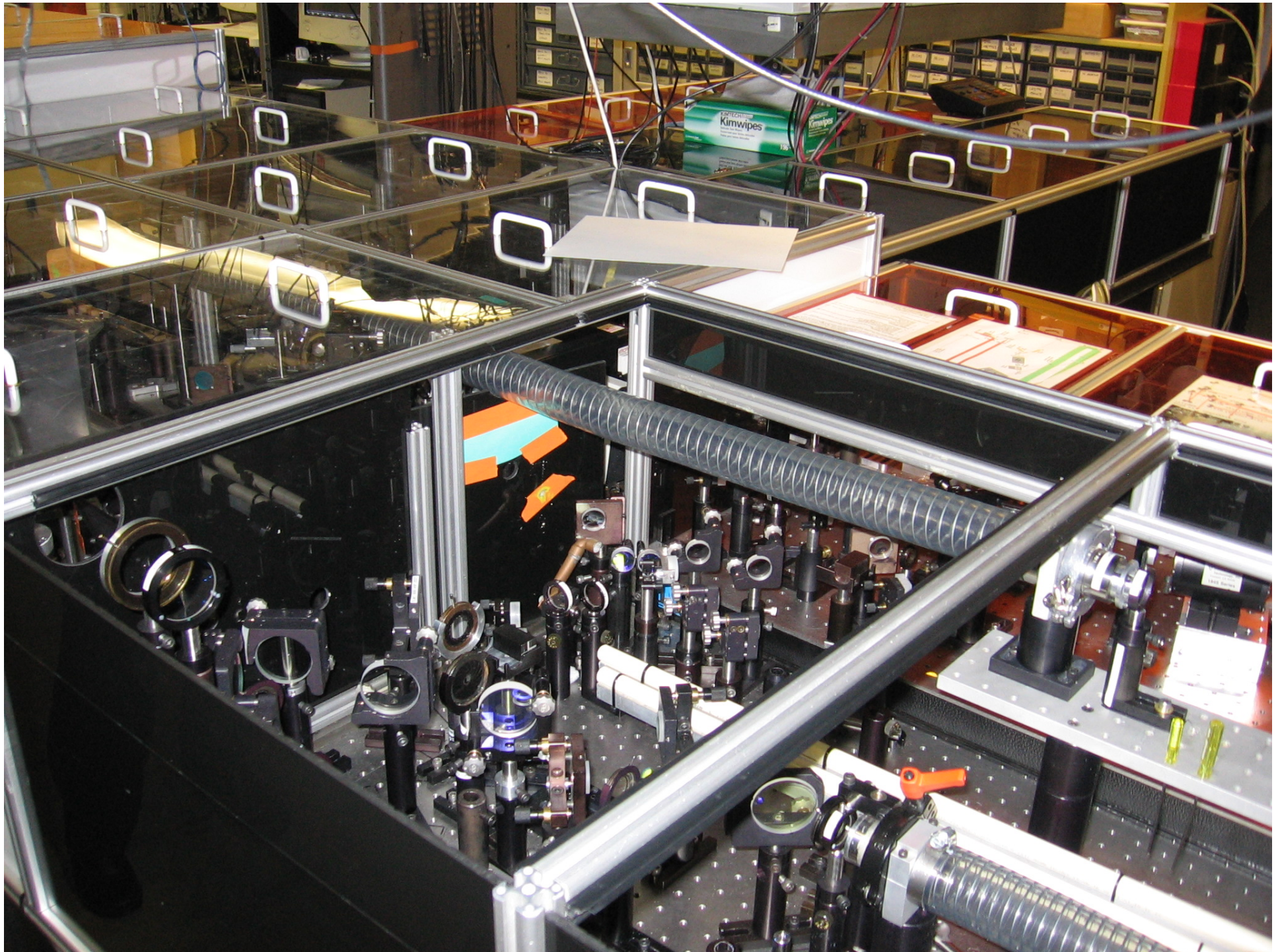




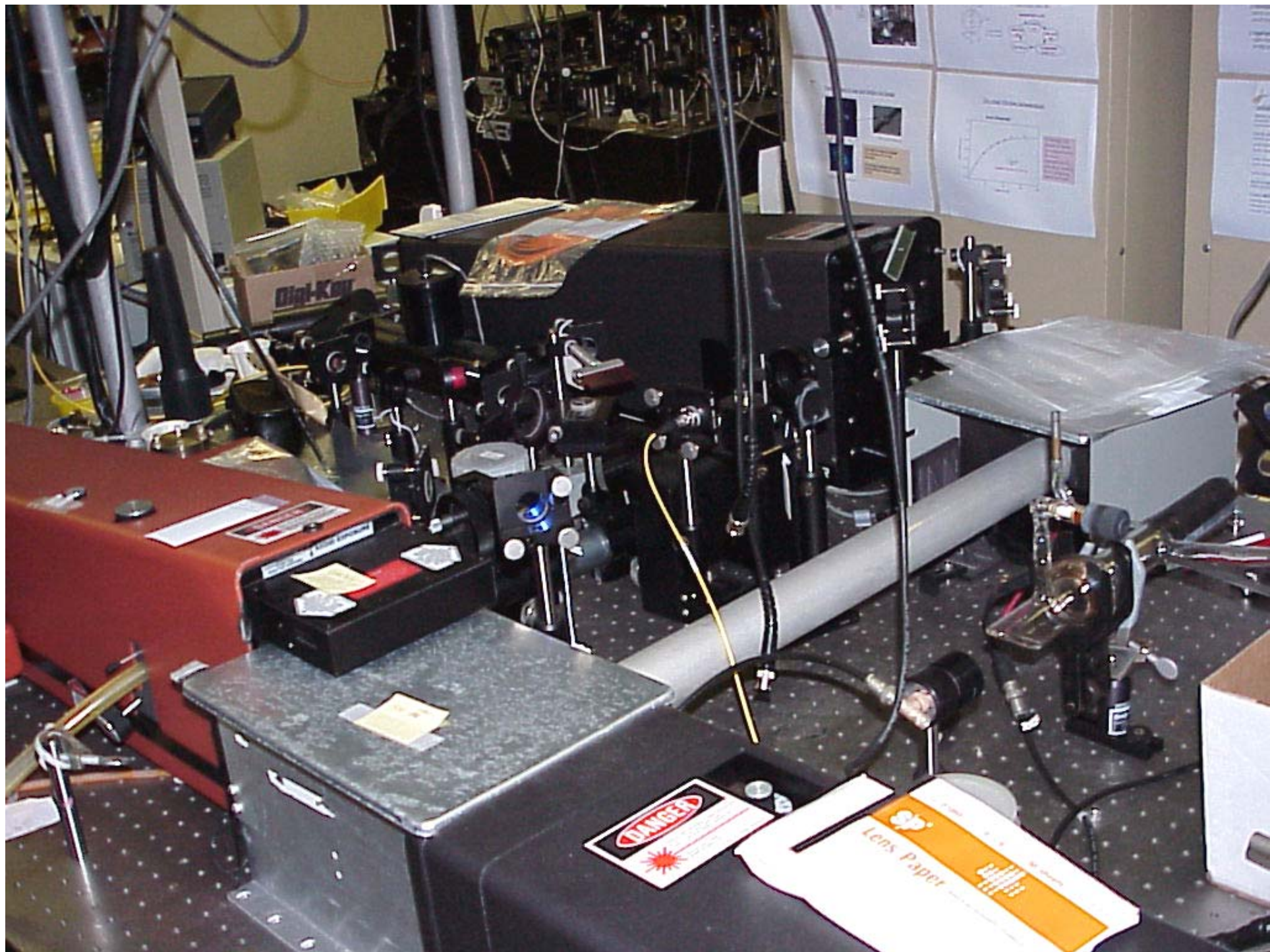








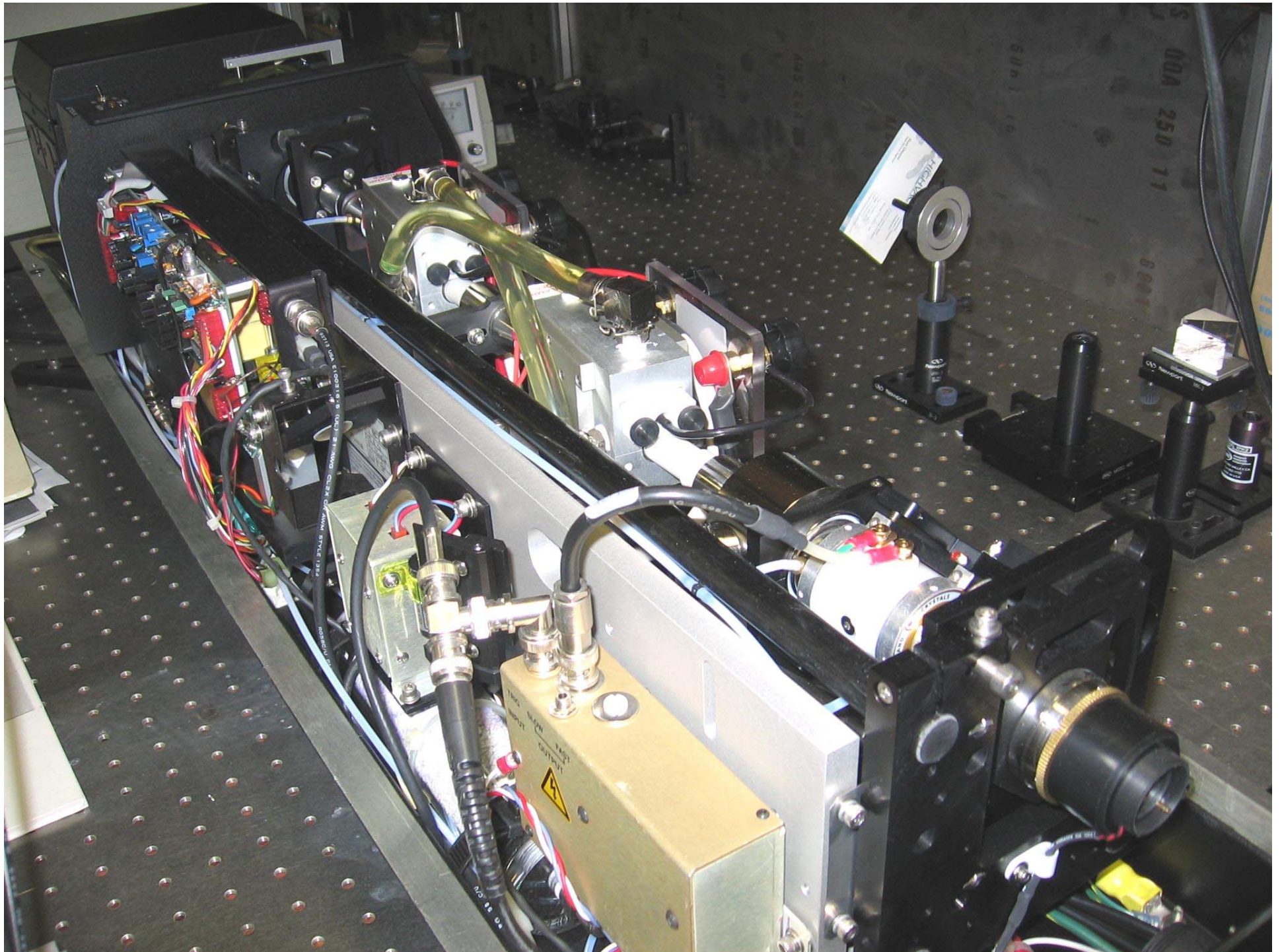




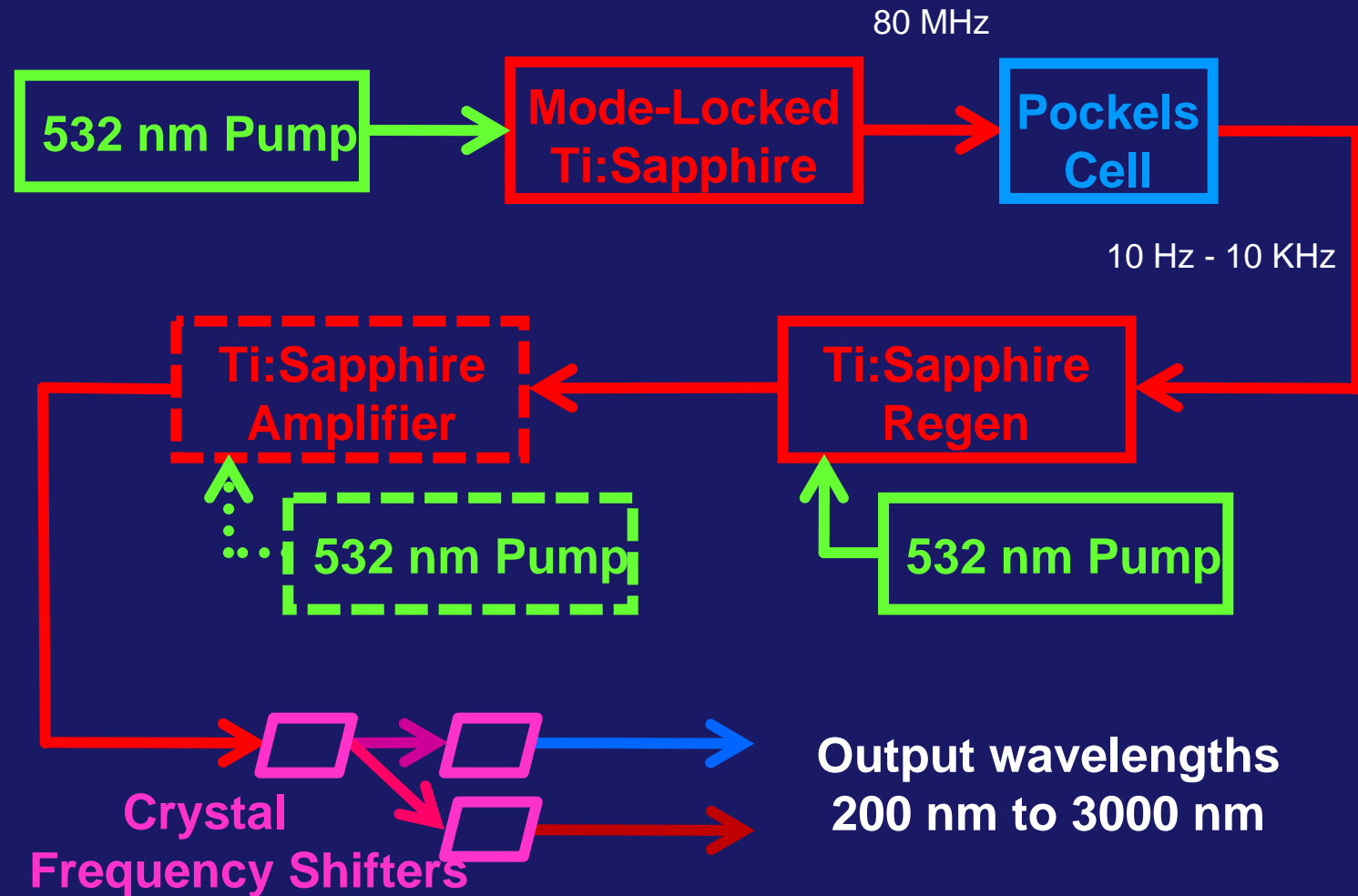








# TUNABLE ULTRASHORT PULSE SYSTEM





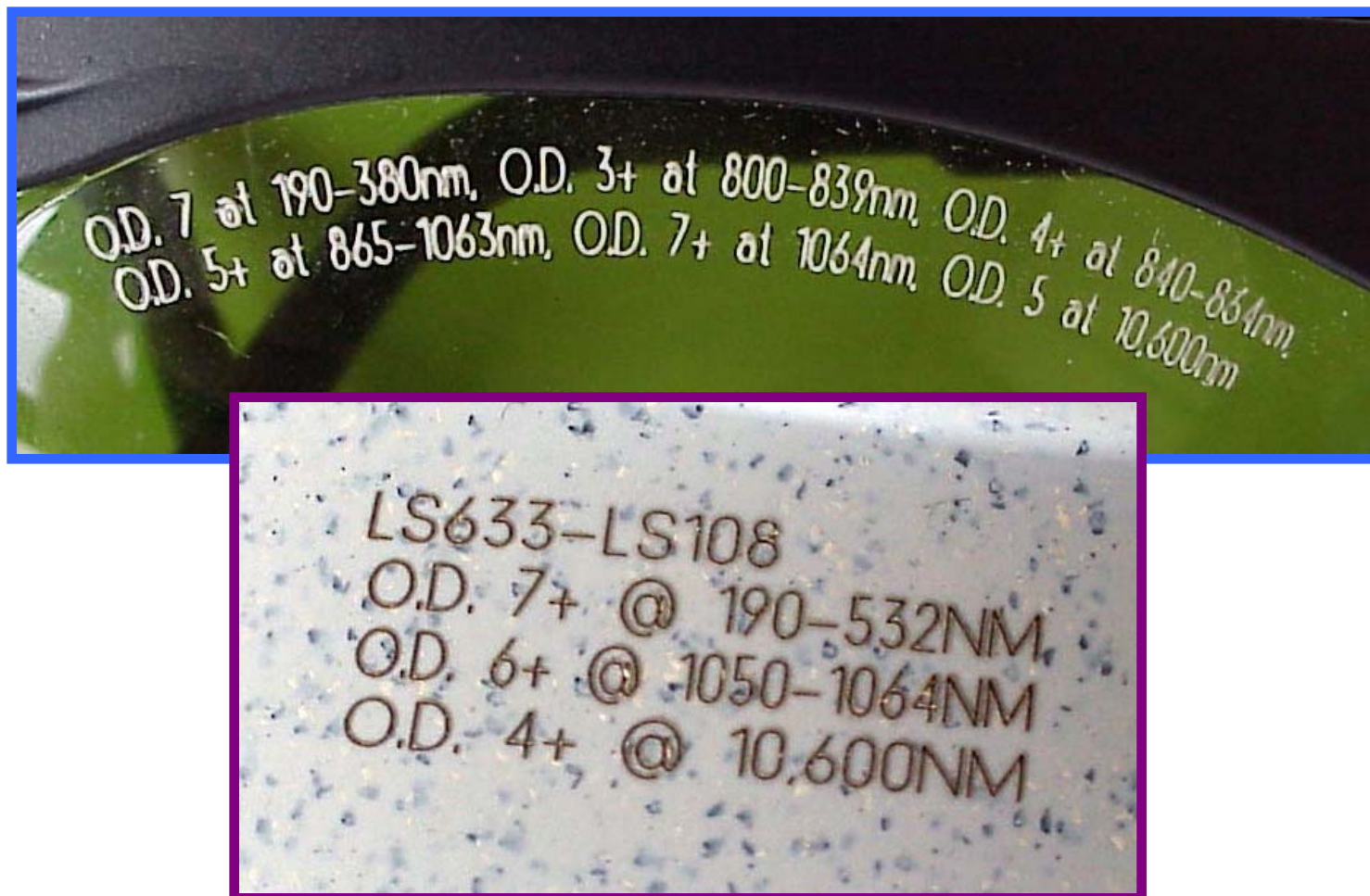
# TI:SAPPHIRE ULTRASHORT PULSE SYSTEM



# LASER SAFETY EYEWEAR



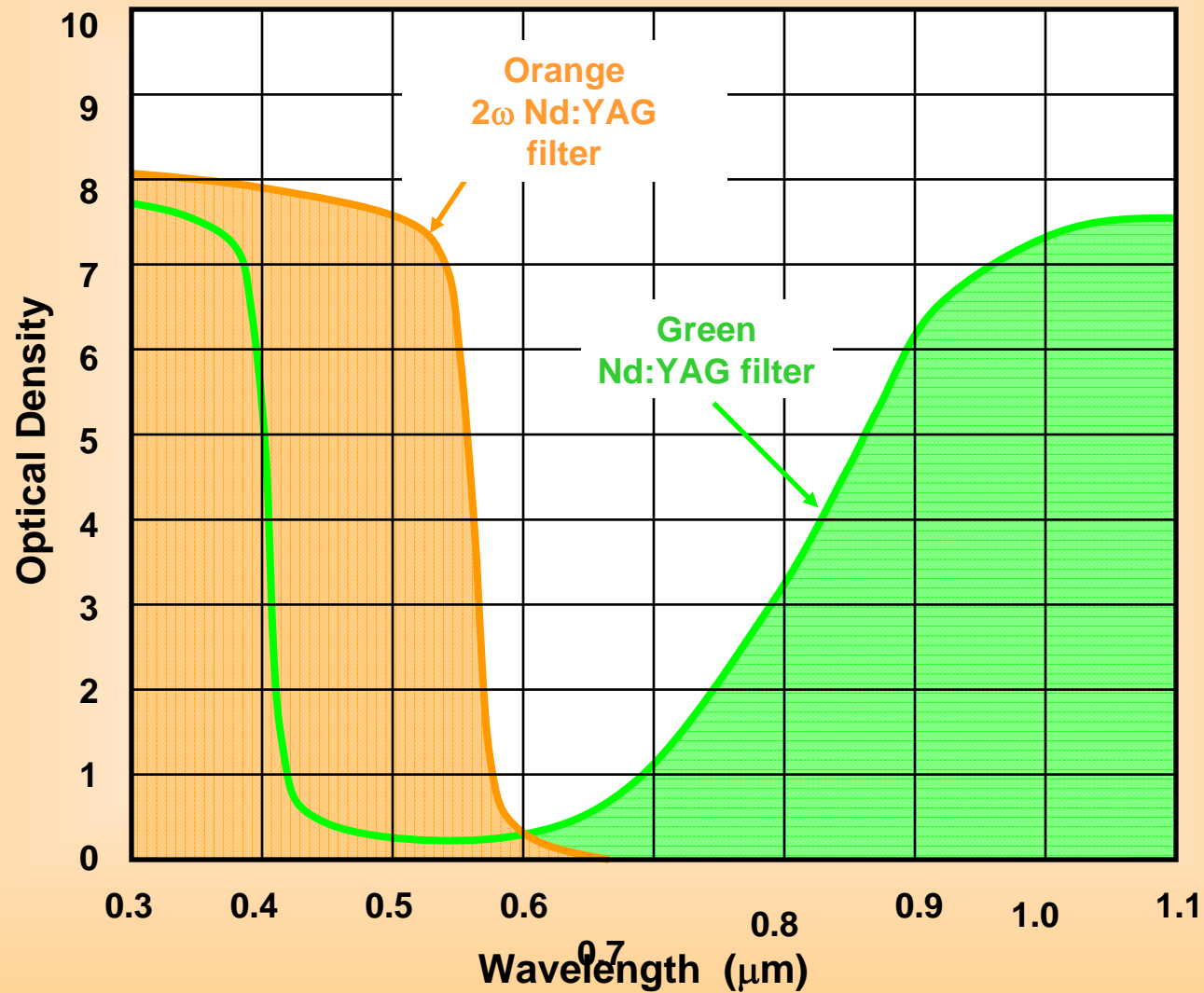
# EYEWEAR LABELS



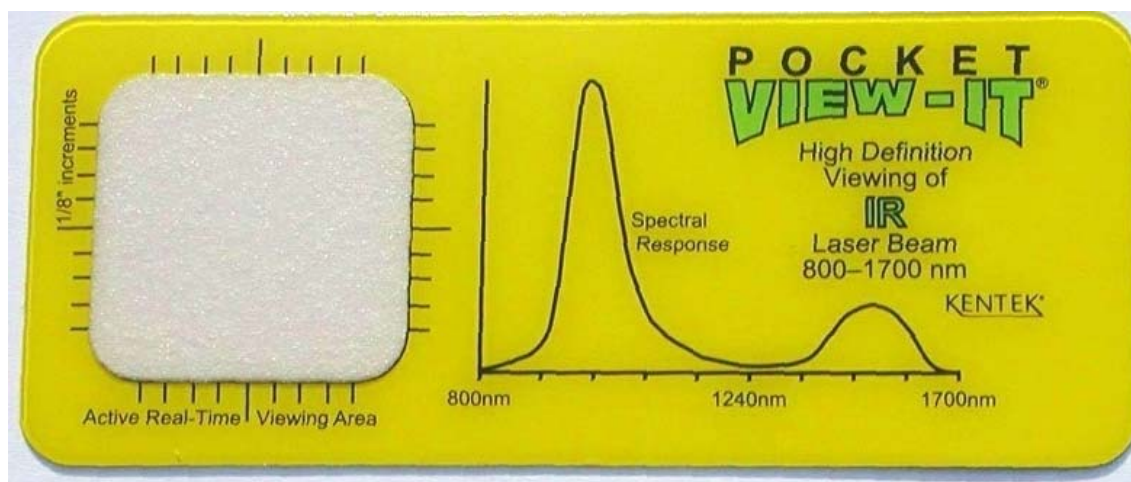
**All eyewear must be labeled!**



# PLASTIC EYEWEAR CHARACTERISTICS



# BEAM VIEWING DEVICES



Photos courtesy of



# **WHO HAS PRIMARY RESPONSIBILITY FOR LASER SAFETY ANY TIME A CLASS 3B OR CLASS 4 LASER IS OPERATED?**

**The person operating the laser  
always has the primary  
responsibility for all hazards  
associated with laser use.**



# Ask About Hazards During Alignment

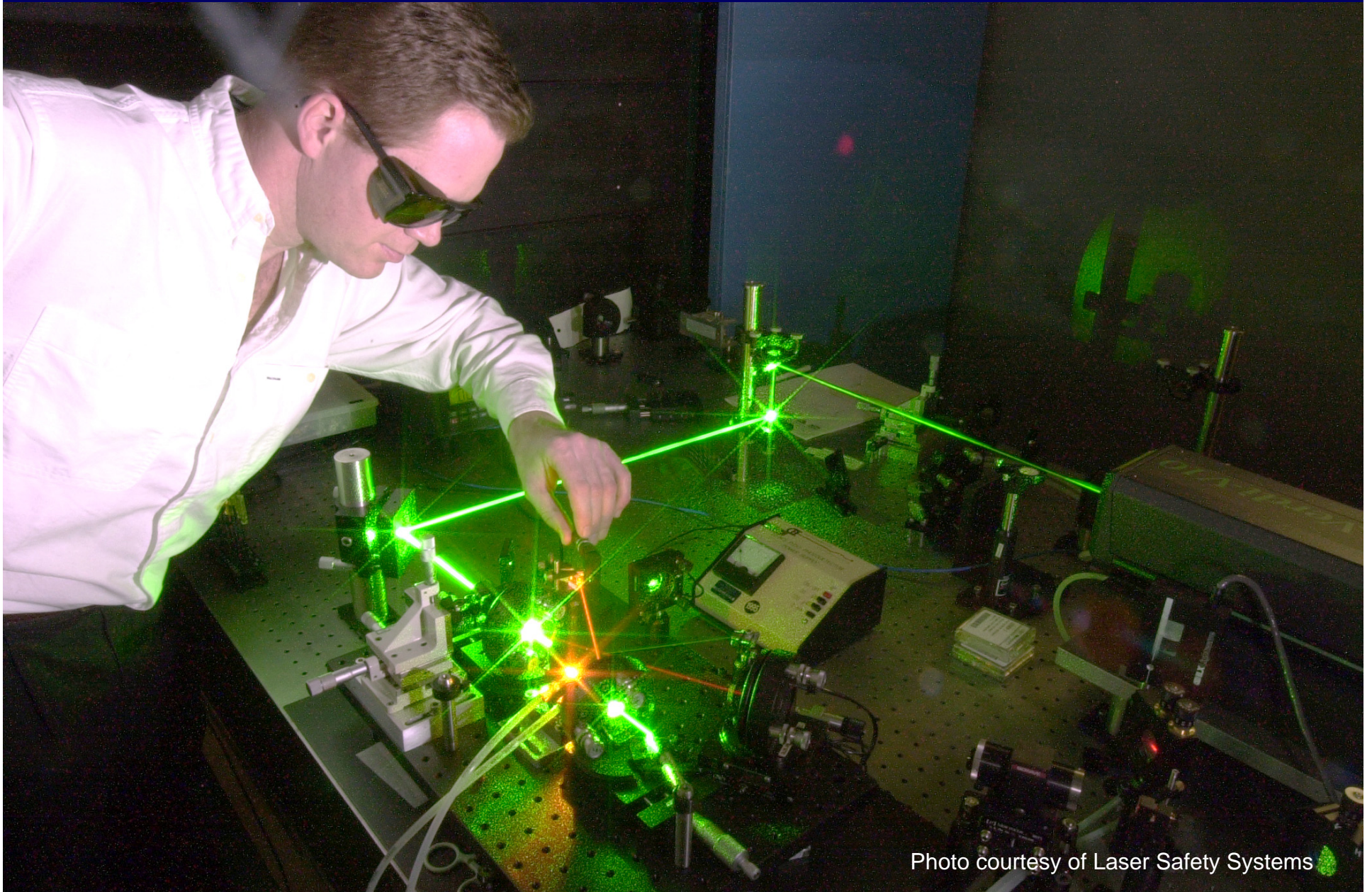


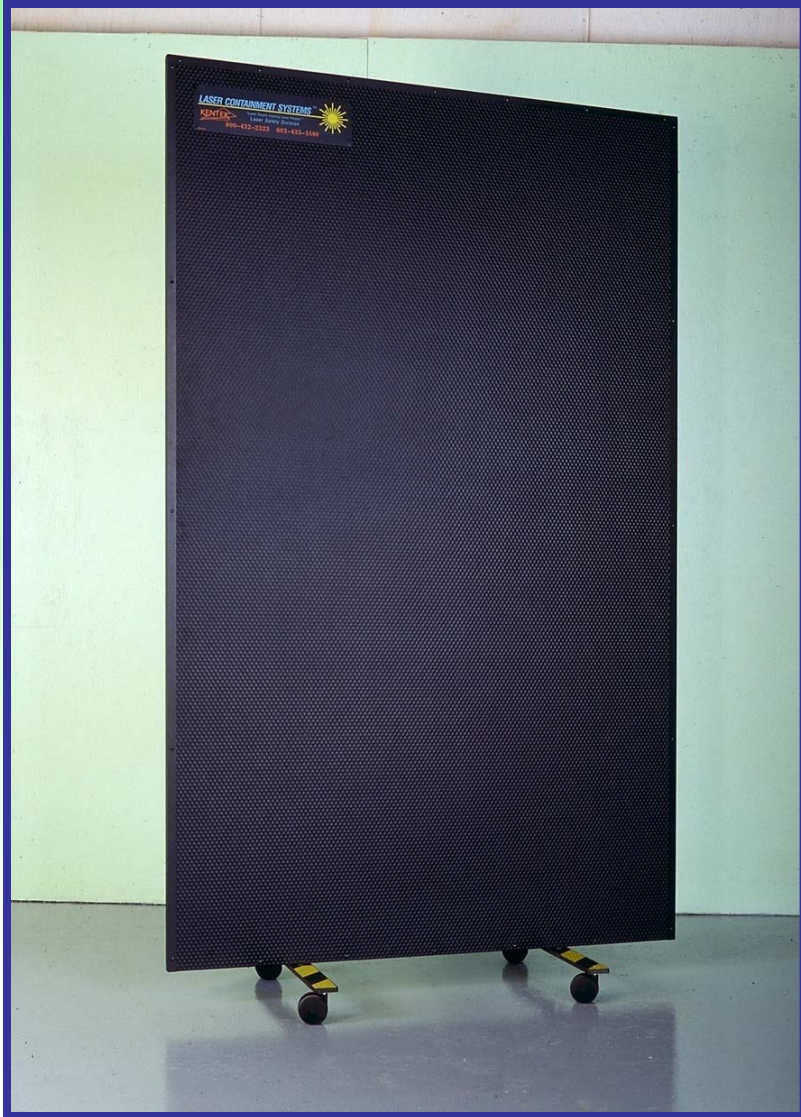
Photo courtesy of Laser Safety Systems

# SAFE BEAM ALIGNMENT

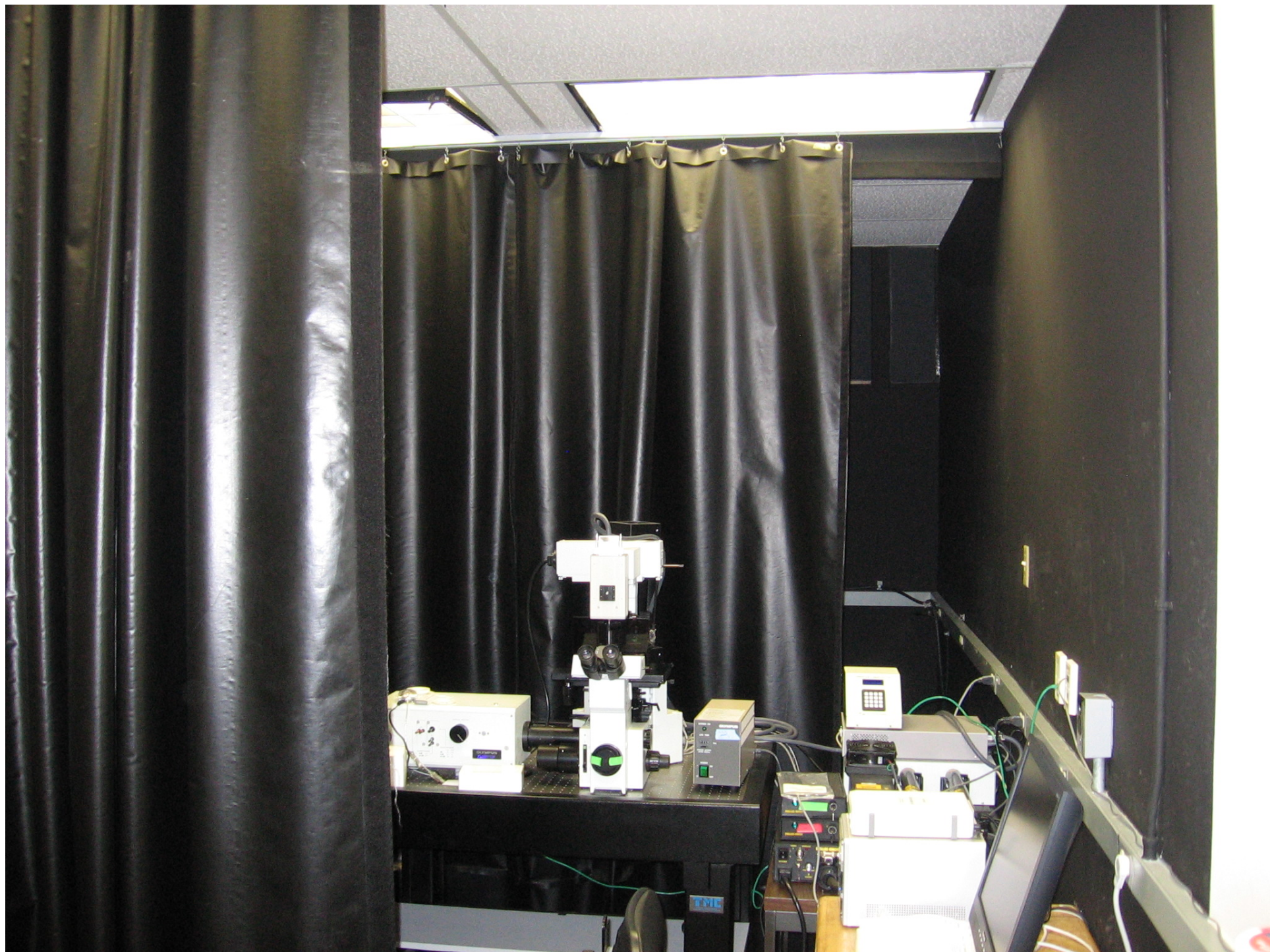
- Most beam injuries occur during alignment.
- Only trained personnel may align class 3B or class 4 lasers (**NO EXCEPTIONS!**)
- Laser safety eyewear is required for class 3B and class 4 beam alignment.
- ANSI **REQUIRES** approved, written alignment procedures for **ALL** class 4 laser alignment activities and recommends them for class 3B.



# LASER PROTECTIVE BARRIERS







# **CLASS 4 ENTRYWAY CONTROLS**

## **Section 4.3.10.2.2**

### **1. *Non-Defeatable Entryway Controls***

- Doorway interlock is non-defeatable
- Training of authorized users only

### **2. *Defeatable Entryway Controls***

- Doorway interlock is defeatable
- Training of all personnel with access
- Barrier and eyewear at door

### **3. *Procedural Entryway Controls***

- No doorway interlock
- Training of all personnel with access
- Barrier and eyewear at door
- Visible or audible signal at doorway





No hazard at entryway



# LABORATORY DOOR INTERLOCK



# ENTRYWAY WARNING LIGHTS





# DANGER

VISIBLE and/ or INVISIBLE LASER  
RADIATION-AVOID EYE OR SKIN  
EXPOSURE TO DIRECT OR  
SCATTERED RADIATION.



ND:YAG 1064 nm  
100 Watts Max. Average Power  
Eyewear Required: OD  $\geq 5$  @ 1064 nm

**CLASS 4 LASER**

**Controlled Area Warning Sign**

# Finish the Audit

- ✱ Send an audit report to all laser owners.
- ✱ Write a final audit report.
- ✱ Recommend improvements.

LASER-PROFESSIONALS INC.



Experience Makes the Difference